



# Welding Certificate

**SLVno-EN1090-2.00068.2017.001**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

**Manufacturer**

**GLA-WEL GmbH**

**Maschweg 80  
49324 Melle  
GERMANY**

**Technical specification**

**EN 1090-2:2008+A1:2011**

**Execution class(es)**

**EXC2 according to EN 1090-2**

**Welding Process(es)**  
(Reference no. acc. to DIN EN ISO 4063)

**135 (partly mechanized), 141 (manually)**

**Material Group**

**1.1, 1.2**  
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3  
**8.1**  
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding Coordinator**  
(Title, Surname, Name, Qualification, Date of birth)

Larsen Hills, IWS

born on: 15.11.1969

**Substitute**  
(Title, Surname, Name, Qualification, Date of birth)

Thomas Babucke, IWS  
Ralf Perbandt, welding specialist

born on: 25.08.1991  
born on: 24.04.1961

**Confirmation**

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

**Validity start**

15.01.2017

**Period of validity**

14.01.2019

**Remarks**

see reverse

**Place and date of issue**

Hamburg, 19.01.2017  
Ziep/SZ



*[Signature]*  
Dipl.-Ing. Seelau  
head of inspection body